

Assembly Instructions

SCM's Inline Spring is lighter weight and a lighter pull. The "T" bar slides are spring tempered and bowed to help prevent rust from locking them together. The long spring applies a softer light load while the shorter spring takes the lunge of a heavier critter. Washer has been added to prevent dis-assembly.

For those who wish an even lighter assembly , remove the short spring for a 40 lb version.

Designed to be set up with double swivels and "J" hooks (not furnished). SCM recommends welding "J" hooks after assembly.

"T" bar slides are placed with cupped sides together (inside).

Slide Washer onto one end of the "T" Bars

Outer Spring (longer) slides over the Inner Spring (shorter).

